

LEXANT™ RESIN OQ1028

REGION EUROPE

DESCRIPTION

LEXANT™ OQ1028 resin is an optical quality polycarbonate. High purity resin for CD, DVD and BD applications at short cycle times (not UV stabilized). Produced in dedicated equipment with stringent production control conditions.

TYPICAL PROPERTY VALUES

Revision 20260209

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	60	MPa	ASTM D638
Tensile Stress, brk, Type I, 50 mm/min	60	MPa	ASTM D638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D638
Tensile Strain, brk, Type I, 50 mm/min	>40	%	ASTM D638
Tensile Modulus, 50 mm/min	2350	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	90	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	2300	MPa	ASTM D790
Tensile Stress, yield, 50 mm/min	60	MPa	ISO 527
Tensile Stress, break, 50 mm/min	45	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6	%	ISO 527
Tensile Strain, break, 50 mm/min	>40	%	ISO 527
Tensile Modulus, 1 mm/min	2350	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	90	MPa	ISO 178
Flexural Modulus, 2 mm/min	2300	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80°10'3 +23°C	NB	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80°10'3 -30°C	NB	kJ/m²	ISO 180/1U
Izod Impact, notched 80°10'3 +23°C	15	kJ/m²	ISO 180/1A
Izod Impact, notched 80°10'3 -30°C	12	kJ/m²	ISO 180/1A
THERMAL			
Vicat Softening Temp, Rate B/50	138	°C	ASTM D1525
HDT, 0.45 MPa, 3.2 mm, unannealed	132	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	122	°C	ASTM D648
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ASTM E831
CTE, -40°C to 95°C, flow	7.E-05	1/°C	ASTM E831
Thermal Conductivity	0.2	W/m.°C	ASTM C177
Thermal Conductivity	0.2	W/m.°C	ISO 8302
CTE, 23°C to 80°C, flow	7.E-05	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	PASSES	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	138	°C	ISO 306
Vicat Softening Temp, Rate B/120	140	°C	ISO 306
HDT/Bf, 0.45 MPa Flatw 80°10'4 sp=64mm	132	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80°10'4 sp=64mm	122	°C	ISO 75/Af
PHYSICAL			

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CHEMISTRY THAT MATTERS™



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Specific Gravity	1.2	-	ASTM D792
Water Absorption, (23°C/Saturated)	0.35	%	ASTM D570
Mold Shrinkage on Tensile Bar, flow	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 250°C/1.2 kgf	10	g/10 min	ASTM D1238
Density	1.2	g/cm ³	ISO 1183
Water Absorption, (23°C/saturated)	0.35	%	ISO 62-1
Melt Volume Rate, MVR at 250°C/1.2 kg	9	cm ³ /10 min	ISO 1133
OPTICAL			
Light Transmission, 2.54 mm	>90	%	ASTM D1003
Haze, 2.54 mm	<0.7	%	ASTM D1003
Refractive Index	1.586	-	ISO 489
ELECTRICAL			
Volume Resistivity	>1.E+15	Ω.cm	IEC 60093
Relative Permittivity, 1 MHz	3	-	IEC 60250
Dissipation Factor, 1 MHz	0.01	-	IEC 60250
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4 – 6	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	340 – 370	°C	
Nozzle Temperature	340 – 370	°C	
Front - Zone 3 Temperature	350 – 380	°C	
Middle - Zone 2 Temperature	320 – 340	°C	
Rear - Zone 1 Temperature	270 – 290	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	75 – 95	°C	

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